

BAUM 714 XLT Tabletop Folder 2nd Station

**Compact 8-Page right angle,
cross fold, booklet folder machine**



Rugged Reliability in a Convenient Size

The Baumfolder 2nd station is a versatile folding solution that operates as a standalone unit or pairs seamlessly with the 714XLT folder. It can handle letter folds, fan folds, double parallel folds, and single folds. Folds can be bypassed, and it can be used as a perf or score machine. In line with the 714, it creates 8-page signatures and enables right-angle folding to produce newsletters, brochures, and other documents sized for postal regulations or envelope insertion in a single pass. The flow-thru design features innovative pivoting idler rolls that eliminate gap setting requirements and easy access slitter shafts.

Must needed equipment for the instruction and pharmaceutical market.

Watch It In Action

Scan the QR Code



Key Features

- Made in the USA with a robust design backed by over 100 years of folder manufacturing expertise, easy access to tech support and parts
- Built to last for long-term reliability and low total cost of ownership
- Compatible with all Baum 714 paper folding machines, including current and previous models
- Toner-resistant and static-dissipative rollers
- Sealed ball bearings, no lubrication needed
- Removable cartridge design slitter shafts
- Gear-driven folding rollers, no slippage during folding
- Automatic roller tensioning
- Up and down fold plates for the expanded imposition options
- Configurable for right-angle folding or tandem operation for multiple parallel folds
- Loads and unloads the same end of the machine
- 3-year or 6,000-hour warranty on parts

Technical Specifications

Type folder right angle up & down

Maximum sheet size parallel 14" x 12.5"

Minimum sheet size 3" x 5"

Maximum size fold - #1 or #2 plate 13.5"

Minimum size fold 2.25"

Minimum paper weight 14 lb cover

Maximum paper weight 75 lb cover

Parallel fold roll speed infinitely variable

Operating voltage 110 VAC - 60 Hz

Amperage 20 amp

Machine dimensions 85"L x 38"W x 41"H

Weight 2nd station (crated)..... 490 lbs

Slitter shaft fixed

Stand comes standard

Optional sound covers










Folder can be used inline with printer, folder, friction feeders and booklet maker



Baum 714XAP with 2nd station

FOLDING CHART

TYPE OF FOLD	FOLD PAN	6 X 9	8.5 X 11	8.5 X 14	11 X 17	14 X 20	DEFLECTOR SETTING
LETTER FOLD 	1ST 2ND	M C	R E	U H	X L	Z N	TWO FOLD POSITION
FAN FOLD 	1ST 2ND	C C	E E	U H	L L	N N	TWO FOLD POSITION
DOUBLE PARALLEL FOLD 	1ST 2ND	G A	K B	P D	T F	V J	TWO FOLD POSITION
SINGLE FOLD 	1ST 2ND	G --	K --	P --	T --	V --	SINGLE FOLD POSITION
FRENCH FOLD 	1ST 2ND	G --	K --	P --	T --	V --	SINGLE FOLD POSITION & ONE SCORING ROLLER
DOUBLE LETTER FOLD 	1ST 2ND	G --	K --	P --	T --	V --	SINGLE FOLD POSITION & TWO SCORING ROLLER
ENGINEERING FOLD 	1ST 2ND			D D	F F		TWO FOLD POSITION