



BaumPrint18 Maintenance Schedule

Daily

All Cylinders, All bearers, and blanket
Ink fountain and rollers
Dampening gaskets, pan, and water container both units
Lubricate delivery chains

Weekly

Clean the Forwarding wheels
Lubricate lower forwarding shaft gears in feeder on O.S. and D.S.
Clean double sheet detector
Clean the Guide plates
Drain the relief valve of the Compressed air unit under the feeder
Clean blanket washer (may need to be clean 2 or 3 times a week depending on use)
Clean drip tray under PU1 rollers
Clean the PU2 splash protectors dampening
Clean edges of the rollers (?)
Clean and lubricate delivery chains
Check powder hoses (check if clogged with SF 04+-) blow through with dry compressed air
Clean IR bulbs with brush if installed
Make sure helical gears on O.S. and straight gears on D.S. are wet with grease. If they are not then lubricate them with a small paint brush and grease.

Monthly

Clean and lubricate all parts in maintenance schedule on page D.2.4 in operators manual. Monthly is interval III in the maintenance checklist.

Don't forget there are 2 grease nipples on the PU2 plate cylinder O.S. and 1 nipple on the impression cylinder O.S.

See same schedule page D.2.4 for 6 month and 1 year.